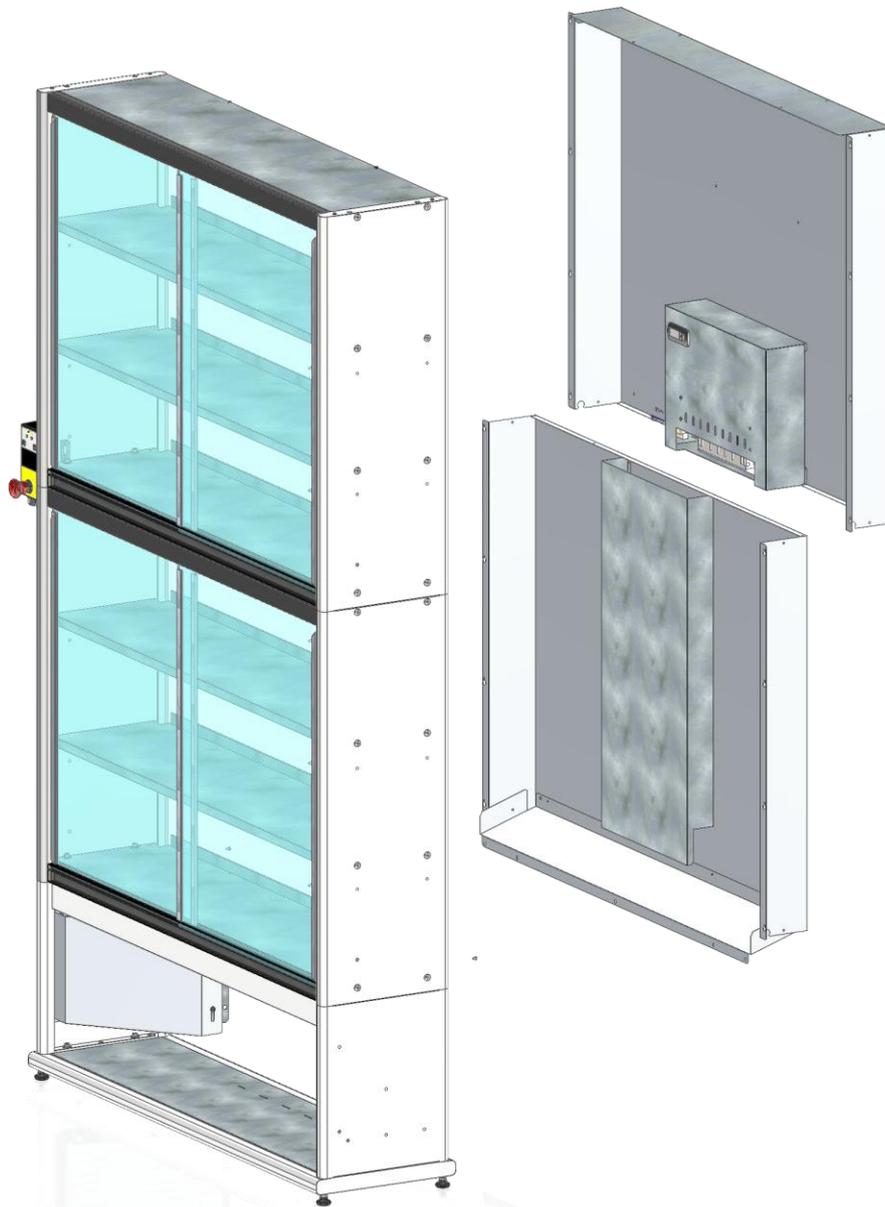


Standard heating kit – Air System



Assembly instruction

The heating kit is a option of Air System cabinet, this instruction refers to assembly of kit only.

For use, safe, spare parts and others informations see the IST-216 Air System cabinet handbook on the CD-ROM.

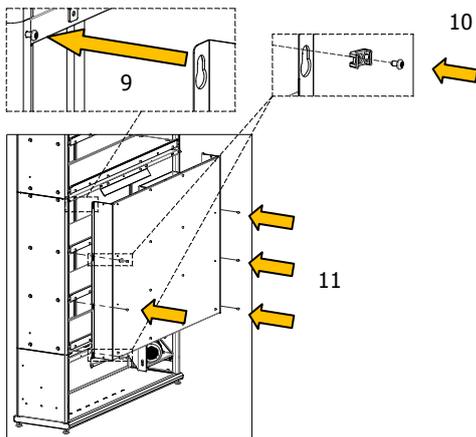
WARNING

Consider the size and weights of the various components that will be moved.

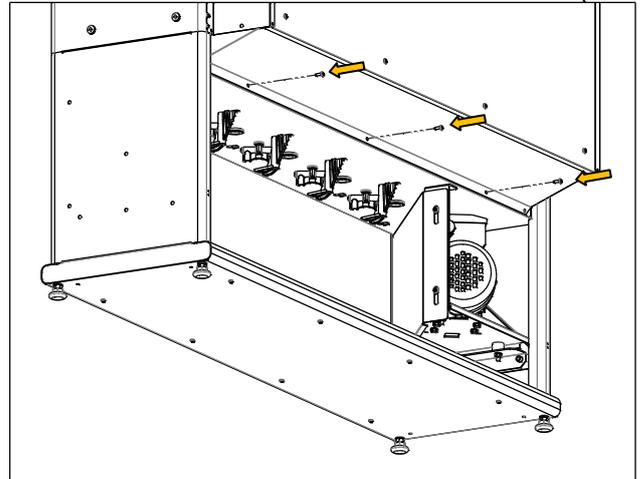
Is fundamental constraint that the below mentioned installation steps are carried out by least two people with safety gloves and shoes.

<p>In case of already installed cabinet, empty and move it from wall.</p>	
<p>1. Remove the four internal screws of the rear panels.</p>	
<p>2. Loosen the screws that lock the rear panels.</p> <p>3. Lift the back panels and remove them.</p>	
<p>4. Unscrew the three screws and remove the stirring shelf protection (if the agitation option is provided).</p>	<p>5. Insert the slotted holes of the six sides on the screws that before fixed the rear panels.</p>
<p>6. Loosen few millimeter the four screws on the cabinet sides.</p>	<p>7. Fix the probe holder removing the screw before and reusing it for fix the holder.</p> <p>8. Hook the metal protection to the central screws and fix it.</p>

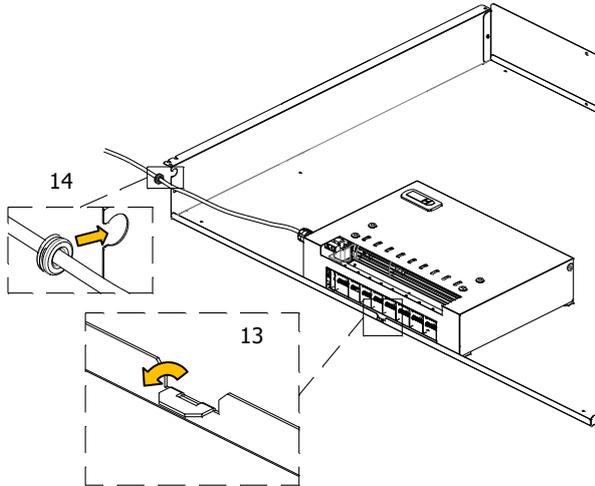
9. Hook the panel with duct to the lower screws of cabinet.
10. Fix the two ties cable base with two Ø3.9x13 screw on side of power cable.
11. Put the others four Ø3.9x13 screws for fixing of the panel.



12. Fix the bottom of panel with three Ø3.9x13 screws.

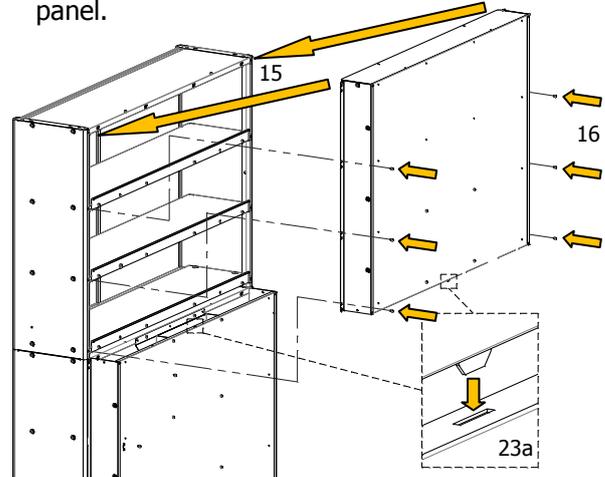


13. Bend the metal tab to 90 degrees.
14. Put the cable grommet in the panel hole.



15. Hook the panel with thermostat to the upper screws of cabinet. Pay attention not to crush the probe cable and to insert the metal tab in the lower panel slot (23a).

16. Put the others six Ø3.9x13 screws for fixing of the panel.



17. Fix the upper of panel with two Ø3.9x6.5 screws.
18. Insert the probe in holder below the central shelf.
19. Fix the cabinet to wall using the mounting brackets as in figure.

