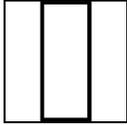


## 05734 PRIMER INCOLORE PU-MN



Ready for use



Ø 1.4 mm  
4 Atm  
N° of coats: 2



20 min. at 20°C

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### DESCRIPTION

One-pack colourless adhesion primer.

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### USE

Suitable as a primer on PU (polyurethane), PC and PVC substrates.

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### CHARACTERISTICS

- Easy application
- Ready for use
- Quick drying
- Excellent adhesion on PU, PC and PVC
- Chromium-, lead-, cadmium- and asbestos-free

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### SUBSTRATE PREPARATION

**PU:** Degrease carefully with 00617 PLASTIC CLEANER or with a solution of demineralised water + suitable detergent.

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### APPLICATION

By spray.  
Ready for use.

Spray viscosity: 27" FORD Cup 3  
Ø Air cap: 1.4 mm  
Air pressure: 4 Atm  
N° of coats: 2  
Recommended film thickness: 5-10 µ  
Application range: 20-25°C 50-70% relative humidity  
Theoretical coverage: 1 kg mixture: 5 m<sup>2</sup> at 10 µ  
V.O.C. of the mixture ready for use = 820 g/l

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### DRYING TIME

At 20°C:  
Dust-free: 10'  
Drying threshold for wet-on-wet cycle: 20'

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## **SUGGESTED OVERCOATINGS**

Overcoatable in W/W system after 20' at 20°C with Basecoat + Clearcoat or gloss as well as matt one-coat, polyurethane, acrylurethane topcoats.

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## **TECHNICAL DATA**

Solids content ASTM D 1644-01: 4,5% parts by weight

**TECHNICAL DATA SHEET N° 0560-GB**  
**UPDATED 08/2018**

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