



Product- Information

Date

17.05.2021

2K-HS-Express-Füller
 (2K-HS-Express-Filler)
 Art.-Nr. 20-109-5 Light grey
 Art.-Nr. 20-110-5 Black

Fast-drying 2K-HS-Express-Filler. Very good sandability and optimum top coat level. The SWIN 2K filler can be used as a sanding filler in thick coats or as a wet-on-wet filler by adding different thinners. It is particularly recommended for use on smaller surfaces, such as car and truck part-coatings.

Colour shade	Light grey, black				
Mixing ratio Vol.	5:1 Volume				
Hardener	30-100-xnormal, 30-200-x kurz (fast) and 30-300-1 Express				
Thinner	SWIN-Universalverdünnung kurz (fast 60-102-x), normal (60-101-x) or lang (slow 60-100-x)				
Spray viscosity at 20 °C	18-20 s 4 mm D				
Processing	Spray pressure	Spray nozzle	Spray passes		
Air / flow cup	3-5 bar	1,3-1,5 mm	2-3		
Airless / Airmix	ca.100-150 bar	11-15, 20-60°	2		
Pot life	1-2 h, depending on hardener and temperature				
Dry film thickness	30-150 µm, depending on application				
Flash-off time	20 °C	ca. 5 min between sprays			
Drying	20 °C	recoatable	dust dry	tack-free	ready for assembly
		Can be sprayed over as wet-on-wet filler after 30-40 min. Sandable after 3-5 h, depending on layerthickness and temperature. If the drying time is longer than 12 hours, the filler must be sanded.			

Notes:

Can be overcoated with all SWIN 2K lacquers.
 Optimum corrosion protection when buildup with Etch Primer 10-213-10.
 The Etch Primer may only be overpainted after complete drying (at least 1 hour at 20°). Recoat with SWIN two-coat basecoat only **after complete** drying.
 The basecoat **must be adjusted with universal thinner normal 60-101-6.**

Labelling according to Regulation
 (EC) Nr. 1272/2008:

flammable

Intended for professional use only